

**TECHNICAL DATA SHEET**

## L-Pine Dipentene

L-Pine Dipentene is a clear solvent with a mild pine odor. It is produced from Turpentine and contains Limonene and other para Menthadienes. L-Pine Dipentene has excellent solvency and can be used in many of the same formulas as Citrus d-Limonene, or as an ecological alternative to aromatic hydrocarbons. This product exhibits a < 28 day biodegradability.

### Specifications:

Property	Specification
Specific Gravity (g/ml @ 30°C)	0.8350 – 0.8600
Refractive Index (n. <sub>25</sub> /D)	1.4700 – 1.4800
Color	Colorless to pale yellow.
Odor	Matches Standard
Acid Value (KOH mg/g)	< 0.20

**CAS #:** 68956-56-9  
**Flash Point:** 118 F  
**Packaging:** Galvanized Steel Drums, IBCs and Bulk

**Recommended Storage:** Store under ambient conditions, preferably under 27° C. Containers should be capped with nitrogen after use.